



April 13, 2016

Tom Moe USS Corporation P.O. Box 417 Mountain Iron, MN 55768

RE: Project: NPDES-LINE 3 Wk1

Pace Project No.: 1263670

Dear Tom Moe:

Enclosed are the analytical results for sample(s) received by the laboratory on April 06, 2016. The results relate only to the samples included in this report. Results reported herein conform to the most current TNI standards and the laboratory's Quality Assurance Manual, where applicable, unless otherwise noted in the body of the report.

If you have any questions concerning this report, please feel free to contact me.

Sincerely,

Melisa M Woods

Mazzi Wirds

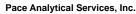
melisa.woods@pacelabs.com

Project Manager

Enclosures

cc: Terri Sabetti, NTS





315 Chestnut Street Virginia, MN 55792 (218) 742-1042



CERTIFICATIONS

Project: NPDES-LINE 3 Wk1

Pace Project No.: 1263670

Virginia Minnesota Certification ID's

315 Chestnut Street, Virginia, MN 55792
Alaska Certification #MN01084
Arizona Department of Health Certification #AZ0785
Minnesota Dept of Health Certification #: 027-137-445

North Dakota Certification: # R-203

Wisconsin DNR Certification # : 998027470 WA Department of Ecology Lab ID# C1007 Nevada DNR #MN010842015-1 Oklahoma Department of Environmental Quality

315 Chestnut Street Virginia, MN 55792 (218) 742-1042



SAMPLE SUMMARY

Project: NPDES-LINE 3 Wk1

Pace Project No.: 1263670

Lab ID	Sample ID	Matrix	Date Collected	Date Received
1263670001	WS-003 Thickner Overflow	Water	04/06/16 08:30	04/06/16 13:50
1263670002	WS-002 Scrubber Make-Up	Water	04/06/16 08:40	04/06/16 13:50
1263670003	WS-003 Thickner Overflow	Water	04/06/16 08:30	04/06/16 13:50

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SAMPLE ANALYTE COUNT

Project: NPDES-LINE 3 Wk1

Pace Project No.: 1263670

Lab ID	Sample ID	Method	Analysts	Analytes Reported	Laboratory
1263670001	WS-003 Thickner Overflow	EPA 300.0	CSD	2	PASI-V
1263670002	WS-002 Scrubber Make-Up	EPA 200.7	MAR	3	PASI-V
		EPA 300.0	CSD	1	PASI-V
1263670003	WS-003 Thickner Overflow	EPA 200.7	MAR	3	PASI-V
		EPA 300.0	CSD	1	PASI-V



ANALYTICAL RESULTS

Project: NPDES-LINE 3 Wk1

Pace Project No.: 1263670

Date: 04/13/2016 04:49 PM

Sample: WS-003 Thickner Overflow	v Lab ID:	1263670001	Collected	d: 04/06/1	6 08:30	Received: 04	/06/16 13:50 Ma	atrix: Water	
			Report						
Parameters	Results	Units	Limit	MDL	DF	Prepared	Analyzed	CAS No.	Qual
300.0 IC Anions 28 Days	Analytical	Method: EPA	300.0						
Chloride	544	mg/L	5.0	2.5	5		04/08/16 04:04	16887-00-6	
Fluoride	6.7	mg/L	0.50	0.12	5		04/08/16 04:04	16984-48-8	
Sample: WS-002 Scrubber Make-U	p Lab ID:	1263670002	Collected	d: 04/06/1	6 08:40	Received: 04/	/06/16 13:50 Ma	atrix: Water	
			Report						
Parameters	Results	Units	Limit	MDL	DF	Prepared	Analyzed	CAS No.	Qual
200.7 MET ICP, Lab Filtered	Analytical	Method: EPA	200.7 Prepa	aration Meth	hod: EP/	A 200.7			
Calcium, Dissolved	103	mg/L	5.0	0.29	10	04/07/16 17:00	04/13/16 13:25	7440-70-2	
Magnesium, Dissolved	206	mg/L	5.0	0.67	10	04/07/16 17:00	04/13/16 13:25	7439-95-4	
Total Hardness, Dissolved	1110	mg/L	100	50.0	10	04/07/16 17:00	04/13/16 13:25		
300.0 IC Anions 28 Days	Analytical	Method: EPA	300.0						
Sulfate	729	mg/L	20.0	0.89	10		04/08/16 04:24	14808-79-8	
Sample: WS-003 Thickner Overflow	v Lab ID:	1263670003	Collected	d: 04/06/1	6 08:30	Received: 04/	/06/16 13:50 Ma	atrix: Water	
Parameters	Results	Units	Report Limit	MDL	DF	Prepared	Analyzed	CAS No.	Qual
200.7 MET ICP, Lab Filtered	Analytical	Method: EPA		aration Meth	hod: EP	A 200.7		_	
Calcium, Dissolved	985	mg/L	5.0	0.29	10	04/07/16 17:00	04/13/16 13:28	7440-70-2	
Magnesium, Dissolved	ND	mg/L	5.0	0.67	10	04/07/16 17:00	04/13/16 13:28		
Total Hardness, Dissolved	2470	mg/L	100	50.0	10	04/07/16 17:00			
300.0 IC Anions 28 Days	Analytical	Method: EPA	300.0						
Sulfate	1680	mg/L	40.0	1.8	20		04/08/16 04:45	14808-79-8	
		-							

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QUALITY CONTROL DATA

Project: NPDES-LINE 3 Wk1

Pace Project No.: 1263670

Date: 04/13/2016 04:49 PM

QC Batch: MPRP/6701 Analysis Method: EPA 200.7

QC Batch Method: EPA 200.7 Analysis Description: 200.7 MET Dissolved

Associated Lab Samples: 1263670002, 1263670003

METHOD BLANK: 304071 Matrix: Water

Associated Lab Samples: 1263670002, 1263670003

Blank Reporting Limit MDL Parameter Result Qualifiers Units Analyzed Calcium, Dissolved ND 0.50 0.029 04/13/16 12:44 mg/L Magnesium, Dissolved mg/L ND 0.50 0.067 04/13/16 12:44

LABORATORY CONTROL SAMPLE: 304072

Spike LCS LCS % Rec Parameter Units Conc. Result % Rec Limits Qualifiers Calcium, Dissolved mg/L 50 50.5 101 85-115 Magnesium, Dissolved mg/L 50 50.7 101 85-115

MATRIX SPIKE & MATRIX SPIKE DUPLICATE: 304073 304074 MSD MS 1263740001 Spike Spike MS MSD MS MSD % Rec Max Parameter Units Result Conc. Conc. Result Result % Rec % Rec Limits **RPD** RPD Qual Calcium, Dissolved mg/L 131 50 50 178 179 94 95 70-130 0 20 Magnesium, Dissolved mg/L 94.3 50 50 145 145 101 101 70-130 0 20

Results presented on this page are in the units indicated by the "Units" column except where an alternate unit is presented to the right of the result.



QUALITY CONTROL DATA

Project: NPDES-LINE 3 Wk1

Pace Project No.: 1263670

Date: 04/13/2016 04:49 PM

QC Batch: WETA/16211 Analysis Method: EPA 300.0
QC Batch Method: EPA 300.0 Analysis Description: 300.0 IC Anions

Associated Lab Samples: 1263670001, 1263670002, 1263670003

METHOD BLANK: 303898 Matrix: Water

Associated Lab Samples: 1263670001, 1263670002, 1263670003

Parameter	Units	Blank Result	Reporting Limit	MDL	Analyzed	Qualifiers
Chloride	mg/L	ND	1.0	0.50	04/07/16 21:08	
Fluoride	mg/L	ND	0.10	0.024	04/07/16 21:08	
Sulfate	mg/L	ND	2.0	0.089	04/07/16 21:08	

LABORATORY CONTROL SAMPLE:	303899					
		Spike	LCS	LCS	% Rec	
Parameter	Units	Conc.	Result	% Rec	Limits	Qualifiers
Chloride	mg/L	50	49.8	100	90-110	
Fluoride	mg/L	5	5.0	101	90-110	
Sulfate	mg/L	50	49.6	99	90-110	

MATRIX SPIKE & MATRIX SPIK	E DUPLIC	CATE: 30390	0		303901							
			MS	MSD								
		1263656001	Spike	Spike	MS	MSD	MS	MSD	% Rec		Max	
Parameter	Units	Result	Conc.	Conc.	Result	Result	% Rec	% Rec	Limits	RPD	RPD	Qual
Chloride	mg/L	112	250	250	379	378	107	106	90-110	0	20	
Fluoride	mg/L	< 0.50	25	25	27.2	27.2	109	109	90-110	0	20	
Sulfate	mg/L	27.3	250	250	291	290	105	105	90-110	0	20	

MATRIX SPIKE & MATRIX SPI	KE DUPLIC	CATE: 30390	2		303903							
		1263575002	MS Spike	MSD Spike	MS	MSD	MS	MSD	% Rec		Max	
Damanatan	1.1-26-		- 1	- 1	_	_	_	_		000		01
Parameter	Units	Result	Conc.	Conc.	Result	Result	% Rec	% Rec	Limits	RPD	RPD	Qual
Chloride	mg/L	657	250	250	921	919	106	105	90-110	0	20	
Fluoride	mg/L	ND	25	25	26.6	26.5	105	105	90-110	0	20	
Sulfate	mg/L	21.1	250	250	285	285	106	105	90-110	0	20	

Results presented on this page are in the units indicated by the "Units" column except where an alternate unit is presented to the right of the result.



QUALIFIERS

Project: NPDES-LINE 3 Wk1

Pace Project No.: 1263670

DEFINITIONS

DF - Dilution Factor, if reported, represents the factor applied to the reported data due to dilution of the sample aliquot.

ND - Not Detected at or above adjusted reporting limit.

J - Estimated concentration above the adjusted method detection limit and below the adjusted reporting limit.

MDL - Adjusted Method Detection Limit.

PQL - Practical Quantitation Limit.

RL - Reporting Limit.

S - Surrogate

1,2-Diphenylhydrazine decomposes to and cannot be separated from Azobenzene using Method 8270. The result for each analyte is a combined concentration.

Consistent with EPA guidelines, unrounded data are displayed and have been used to calculate % recovery and RPD values.

LCS(D) - Laboratory Control Sample (Duplicate)

MS(D) - Matrix Spike (Duplicate)

DUP - Sample Duplicate

RPD - Relative Percent Difference

NC - Not Calculable.

SG - Silica Gel - Clean-Up

U - Indicates the compound was analyzed for, but not detected.

N-Nitrosodiphenylamine decomposes and cannot be separated from Diphenylamine using Method 8270. The result reported for each analyte is a combined concentration.

Pace Analytical is TNI accredited. Contact your Pace PM for the current list of accredited analytes.

TNI - The NELAC Institute.

LABORATORIES

Date: 04/13/2016 04:49 PM

PASI-V Pace Analytical Services - Virginia





QUALITY CONTROL DATA CROSS REFERENCE TABLE

Project: NPDES-LINE 3 Wk1

Pace Project No.: 1263670

Date: 04/13/2016 04:49 PM

Lab ID	Sample ID	QC Batch Method	QC Batch	Analytical Method	Analytical Batch
1263670002	WS-002 Scrubber Make-Up	EPA 200.7	MPRP/6701	EPA 200.7	ICP/5069
1263670003	WS-003 Thickner Overflow	EPA 200.7	MPRP/6701	EPA 200.7	ICP/5069
1263670001	WS-003 Thickner Overflow	EPA 300.0	WETA/16211		
1263670002	WS-002 Scrubber Make-Up	EPA 300.0	WETA/16211		
1263670003	WS-003 Thickner Overflow	EPA 300.0	WETA/16211		

							33			(i)		(• //	(4.1 (4.1	184	DE C	(4)	1000 1000 1000 1000 1000 1000 1000 100	ITEM #	ſ	Reques	Phone:	Email:	Address:	Company:	Requir	Section A	
						10 No. 10									WS-003 Thickener Overflow	-	WS-003 Thickener Overflow	SAMPLE ID One Character per box. (A-Z, 0-9/,-) Sample lds must be unique		Requested Due Date:	Phone: (218)749-7485 Fax	wountain from Mix 55756	3	'	旨		Pace Analytical
		:																MATRIX CODE Diriting Water DW Water WT Waste Water WW Product Sul/Solid SL Gill Wipe AR Other OT Tissue TS		Project #:	Project Na	Purchase Order #:	Copy To:	Report To:	Required Project Information:	Section B	
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Pace Analytical*

hold, incorrect preservative, out of temp, Incorrect containers)

Document Name:

Sample Condition Upon Receipt Form

Document No.: F-VM-C-001-Rev.09 Document Revised: 23Feb2015

Page 1 of 1

Issuing Authority: Pace Virginia, Minnesota Quality Office

Sample Condition Client Name:			Project	# WO#:1263670
Courier: Fed Ex UPS	USPS Other		Client	
Tracking Number:				1263670
Custody Seal on Cooler/Box Present? Yes] No	Seals I	ntact?	Yes No Optional: Proj. Due Date: Proj. Name:
Packing Material: Bubble Wrap Bubble B	ags 🛛 N	one [_]Other:_	Temp Blank? ✓ Yes ☐ No
Thermometer Used: 📝 140792808	Type of	lce: Z	Wet [Blue None Samples on ice, cooling process has begun
Cooler Temp Read °C: 2-4 Cooler Temp Temp should be above freezing to 6°C Correction Fac	Corrected *	c:	3.7 Date an	Biological Tissue Frozen? Yes No NA Id Initials of Person Examining Contents: 4-6-16 (C
Chain of Custody Present?	ZYes	□No	□N/A	1.
Chain of Custody Filled Out?	✓Yes	□No	□n/a	2.
Chain of Custody Relinquished?	✓¥es	□No	□n/a	3.
Sampler Name and Signature on COC?	Yes	□No	□N/A	4.
Samples Arrived within Hold Time?	Yes	□iNo	□N/A	5.
Short Hold Time Analysis (<72 hr)?	□Yes	ØNo.	□n/a	6.
Rush Turn Around Time Requested?	□Yes	✓No	□n/a	7.
Sufficient Volume?	Z]Yes	□No	□N/A	8.
Correct Containers Used?	Yes	∏No	□n/a	9.
-Pace Containers Used?	Z]Yes	□No	□N/A	
Containers Intact?	☑ Yes	□No_	N/A_	10.
Filtered Volume Received for Dissolved Tests?	□Yes	No	□N/A	11. Note if sediment is visible in the dissolved containers.
Sample Labels Match COC?	Yes	□No	□n/a	12.
-Includes Date/Time/ID/Analysis Matrix: 🕡	Γ			
All containers needing acid/base preservation will be checked and documented in the pH logbook.	Yes	□No	ØÑ/A .	See pH log for results and additional preservation documentation
Headspace in Methyl Mercury Container	□Yes	□No	Ø N/A	13.
Headspace in VOA Vials (>6mm)?	□Yes	□No	Z N/A	14.
Trip Blank Present?	□Yes	□No	N/A	15.
Trip Blank Custody Seals Present? Pace Trip Blank Lot # (if purchased):	∐Yes	□No	Ø N/A	
CLIENT NOTIFICATION/RESOLUTION Person Contacted:			(Field Data Required? Yes No
Comments/Resolution:		-		
FECAL WAIVER ON FILE Y N		TEVVI	OFRATI II	RE WAIVER ON FILE Y N
Project Manager Review:	Ma compliance	mw.		Date: 4-7-10